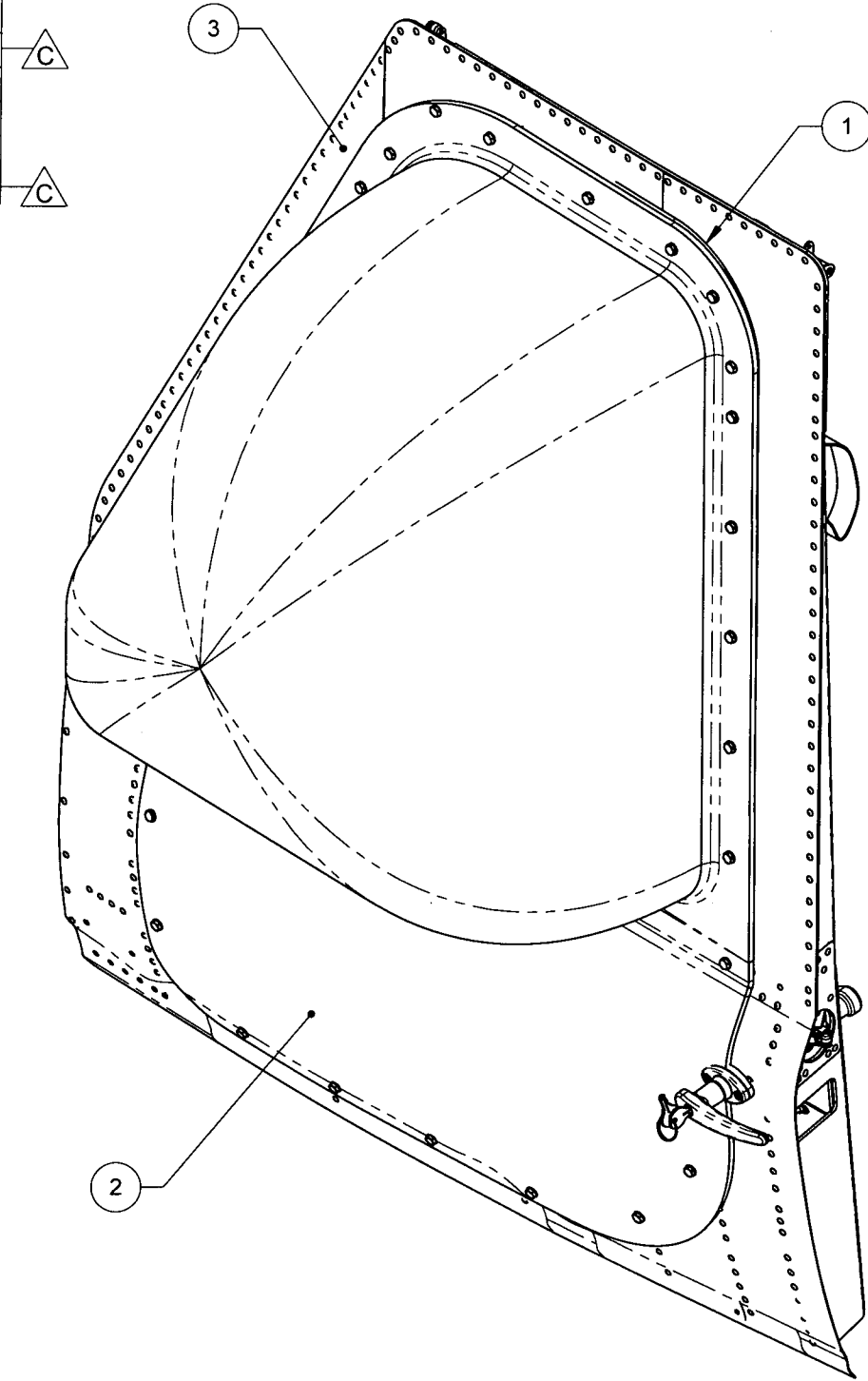


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4585-041	DOOR ASSY HALF VERT REF WINDOW
1	1	D3802-1-135	SEAL
2	1	D4504-1	HALF HEIGHT BUBBLE WINDOW
3	1	D4465-041	MED BELL DOOR ASSY (LH)
4	28	AN3-6A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	30	NAS1149D0332J	WASHER



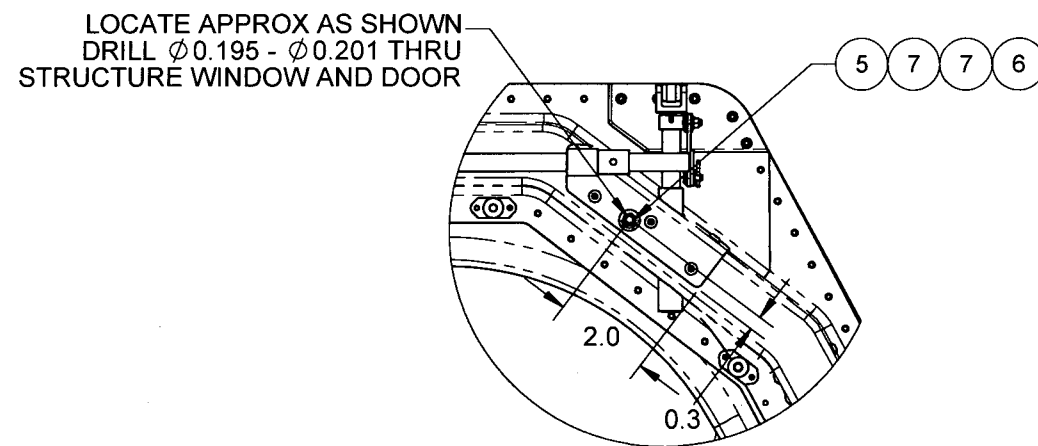
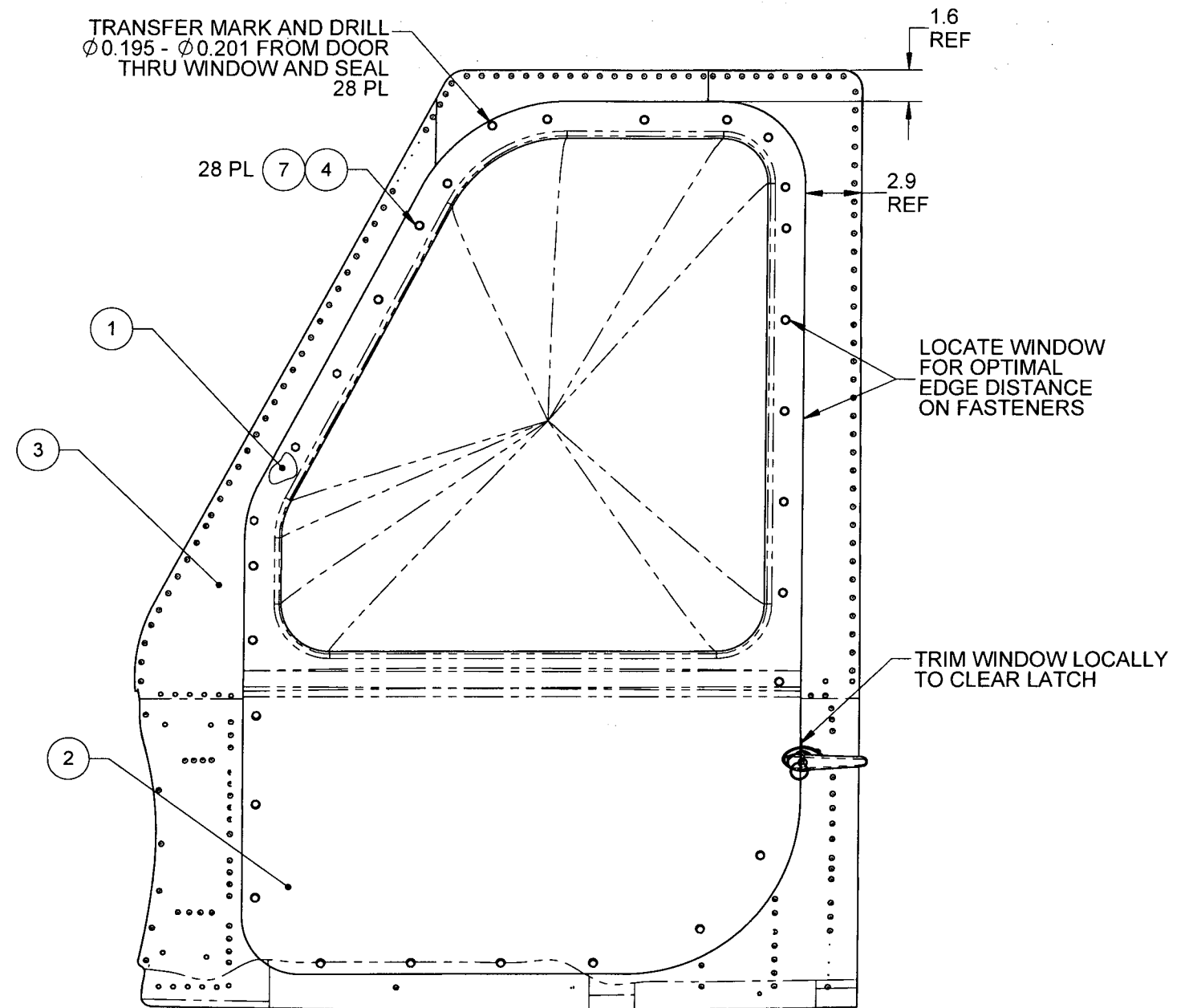
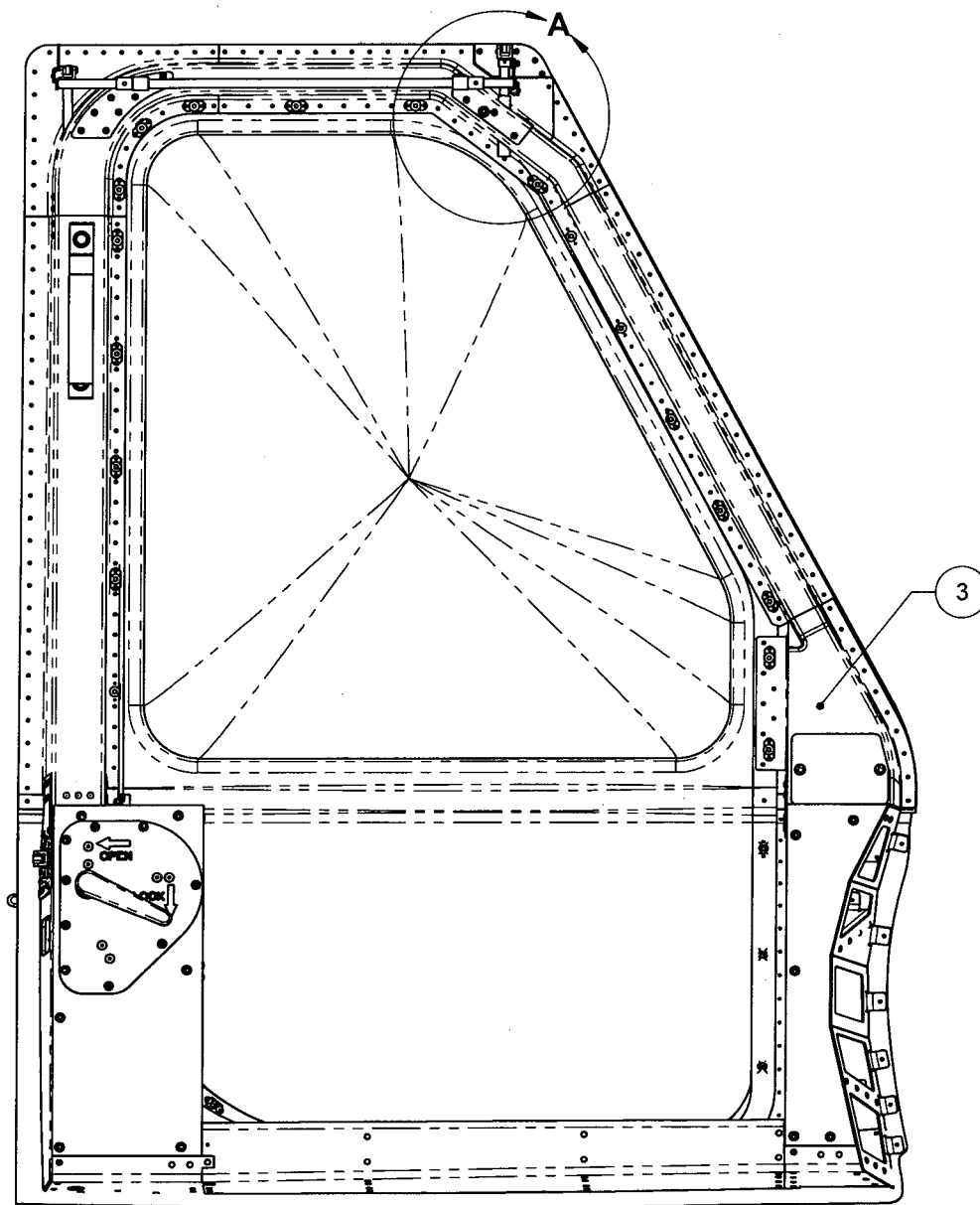
D4585-041 DOOR ASSY, HALF VERT REF WINDOW (LH)

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 29.2 LBS ESTIMATED

UNDER REVIEW
URF 19-663 19.03.28 (SAD)

RELEASED
2012-11-29
MP

C	ADDED -042 (RH CONFIGURATION). 1 WINDOW FASTENER DELETED.	AJS	12.10.16
B	VIEWS UPDATED FOR REDESIGNED DOOR STRUCTURE.	AJS	12.09.11
A	NEW ISSUE	AJS	12.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	DS	D4585	SHEET 1 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	DOOR ASSY, HALF VERT REF WINDOW	NTS
DATE	12.10.16	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



DETAIL A
SCALE 2X

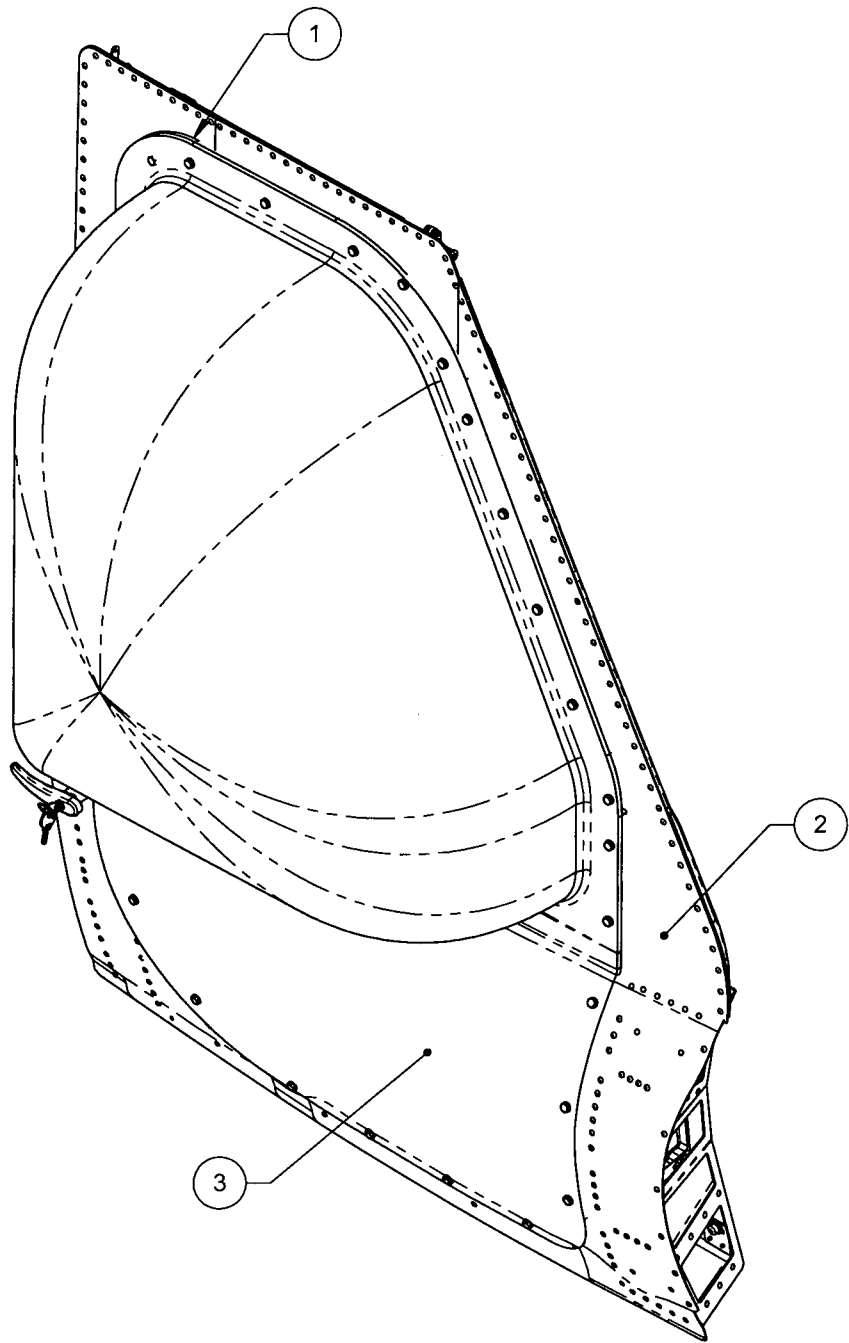
D4585-041 DOOR ASSY, HALF VERT REF WINDOW (LH)

UNDER REVIEW
URF 19-663 19.03.28 (SAD)

RELEASED
2012-11-29
MP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>RB</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>MP</i>	D4585	SHEET 2 OF 4
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	DOOR ASSY, HALF VERT REF WINDOW	NTS
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ITEM	QTY -042	P/N	DESCRIPTION
	X	D4585-042	DOOR ASSY HALF VERT REF WINDOW (RH)
1	1	D3802-1-135	WINDOW SEAL
2	1	D4465-042	MED BELL DOOR ASSY (RH)
3	1	D4504-2	HALF HEIGHT BUBBLE WINDOW
4	28	AN3-6A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	30	NAS1149D0332J	WASHER



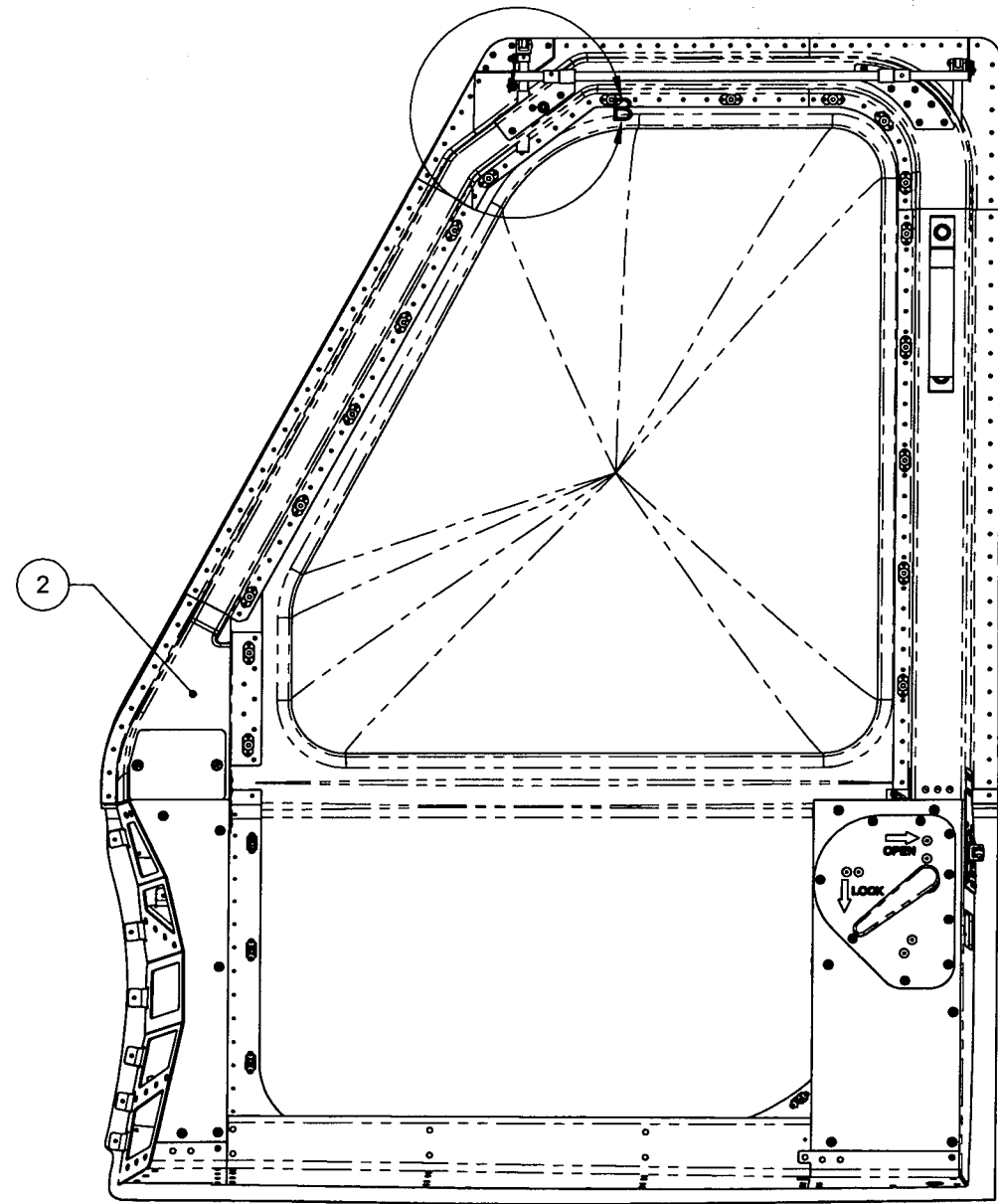
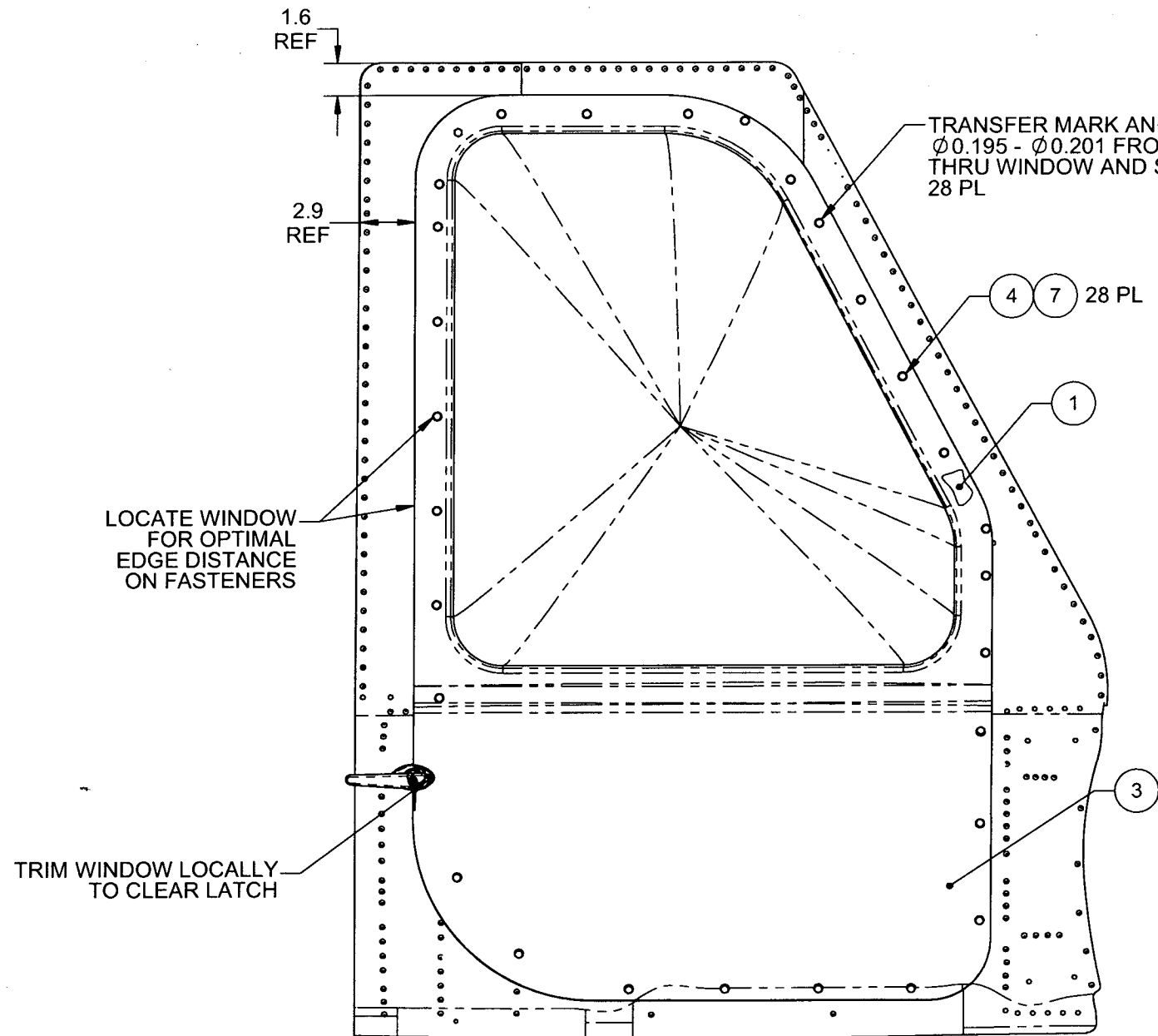
D4585-042 DOOR ASSY, HALF VERT REF WINDOW (RH)

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 29.2 LBS ESTIMATED

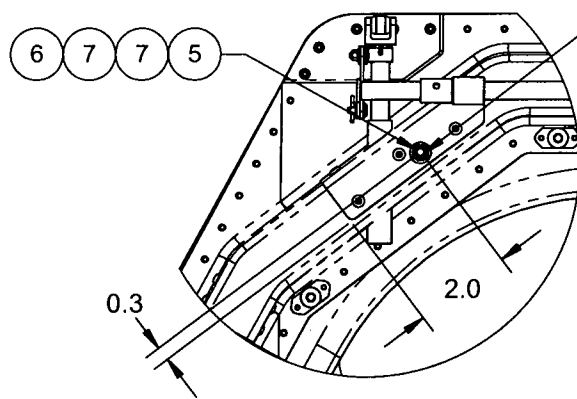
UNDER REVIEW
URF 19-663 19.03.28 (SAD)

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2012-11-29
MP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	SS	D4585	SHEET 3 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	SH	DOOR ASSY, HALF VERT REF WINDOW	NTS
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D4585-042 DOOR ASSY, HALF VERT REF WINDOW (RH)



DETAIL B
SCALE 2X

LOCATE APPROX AS SHOWN
DRILL Ø0.195 - Ø0.201 THRU
STRUCTURE WINDOW AND DOOR

UNDER REVIEW
URF 19-663 19.03.28 (SAD)

RELEASED
2012-11-29
MP

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	DS	D4585	SHEET 4 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	DOOR ASSY, HALF VERT REF WINDOW	NTS
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